ATI PERFORMANCE PRODUCTS

6718 Whitestone Rd • Gywnn Oak, MD 21207 • (410) 298-4343
FAX: (410) 298-3579 • www.atiracing.com

Installation Instructions

ADAPTER RING
ATI SFI BELL TO 4L80E / 4L85E

(Case and pump machine work required)

Part #915137

PACKING LIST

- ☐ 1 (915137) Adapter Ring
- ☐ 7 (973071) Sealing Washers
- ☐ 7 (951377) M8 x 1.25 x 75MM Bolts
- ☐ 7 (402101) O-Rings

Packed by: _____



Note! This entire process can be performed by ATI when purchasing a ring and bell...$180

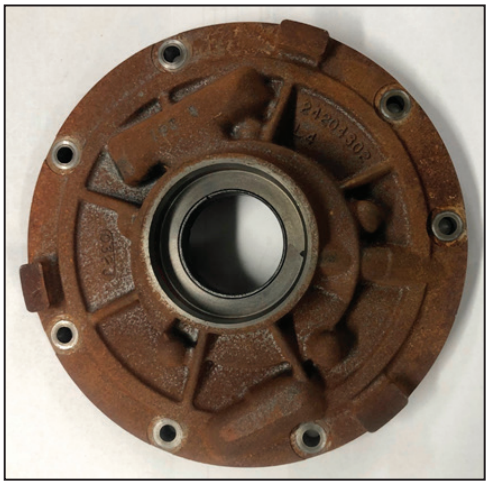


Figure 1 - OEM pump before machining. Three square lugs must be removed and the entire surface milled flat.



Figure 2 - OEM pump after machining.

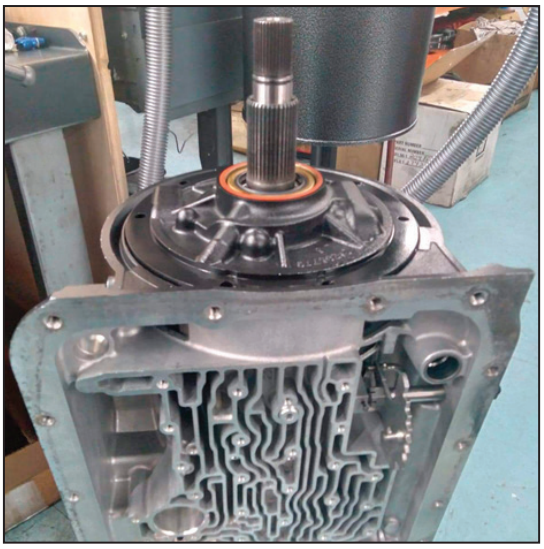


Figure 3 - Pump body flange total thickness after machining should be .625" thick.



Figure 4 - The OEM bellhousing must be cut off. This should be done in a mill for best results.





Figures 5 and 6 - The bell housing is milled off and the machined pump is shown installed.

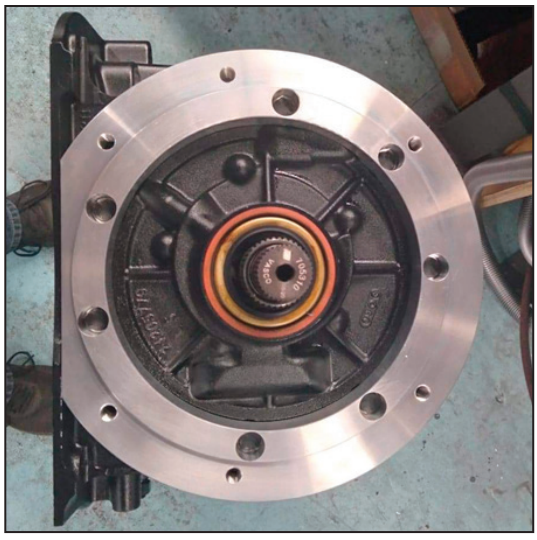


Figure 7 - Bell must be milled off just enough so that the adapter (#915137) does not hit any remaining portion behind it.

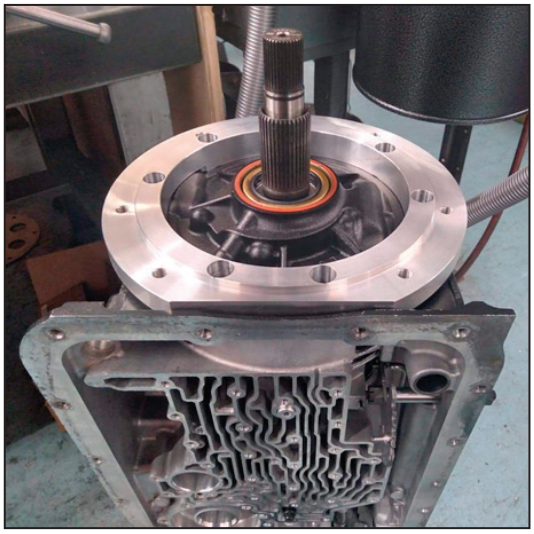


Figure 8 - Check for adapter to pan rail clearance.



Figure 9 - ATI Super Bell with Adapter #915137 installed.



Figure 10 - Once installed, make sure the Adapter does not hit the case in this area all the way around.