ATI PERFORMANCE PRODUCTS
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Installation Instructions

T400 2.75 LOW GEAR SET

Part # 404088

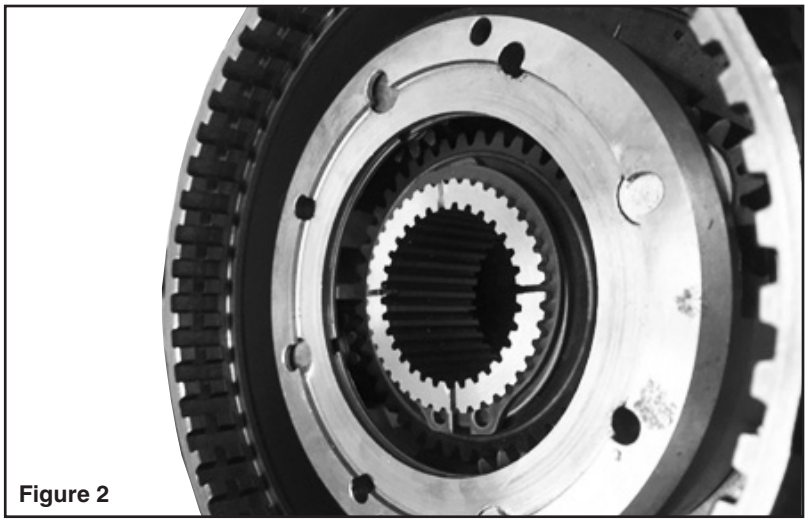
INSTALLATION

Step 1) Make sure you have all parts of the gear set: Ring Gear, Planetary, Sun Gear Tube, Sun Gear and Sun Gear with Snap Ring.

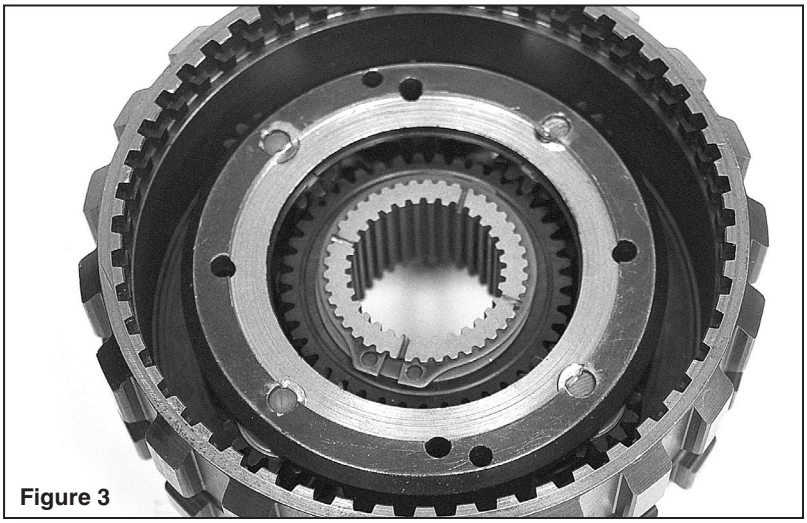


Figure 1

Step 2) Reverse orientation of the Sun Gear prior to installation.


Figure 2

Step 3) Insert the Sun Gear with Snap Ring into the Planetary, making sure the Snap Rings are facing up.


Figure 3

Step 4) Install the Ring Gear into the Planetary.

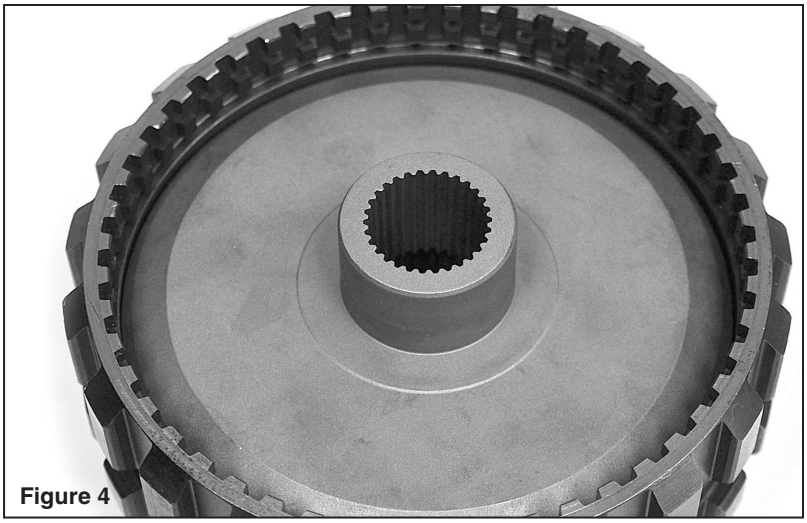


Figure 4

Step 5) Slide the other Sun Gear onto the Sun Gear Tube as indicated in Figure 5

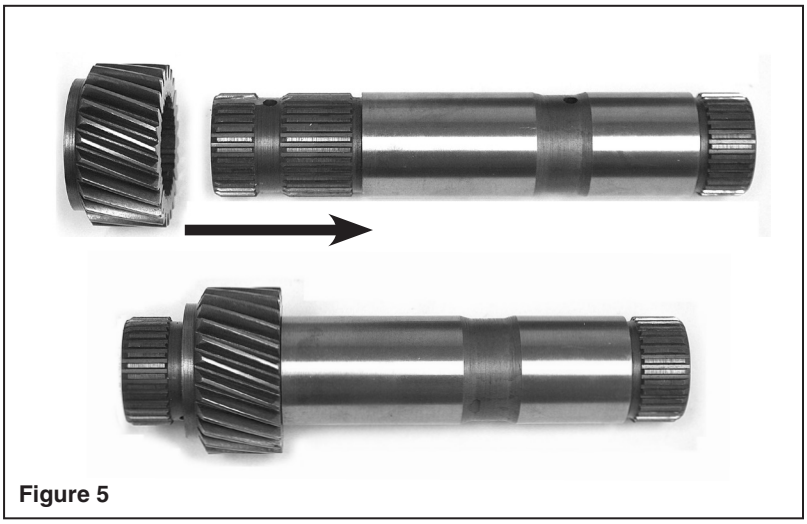


Figure 5

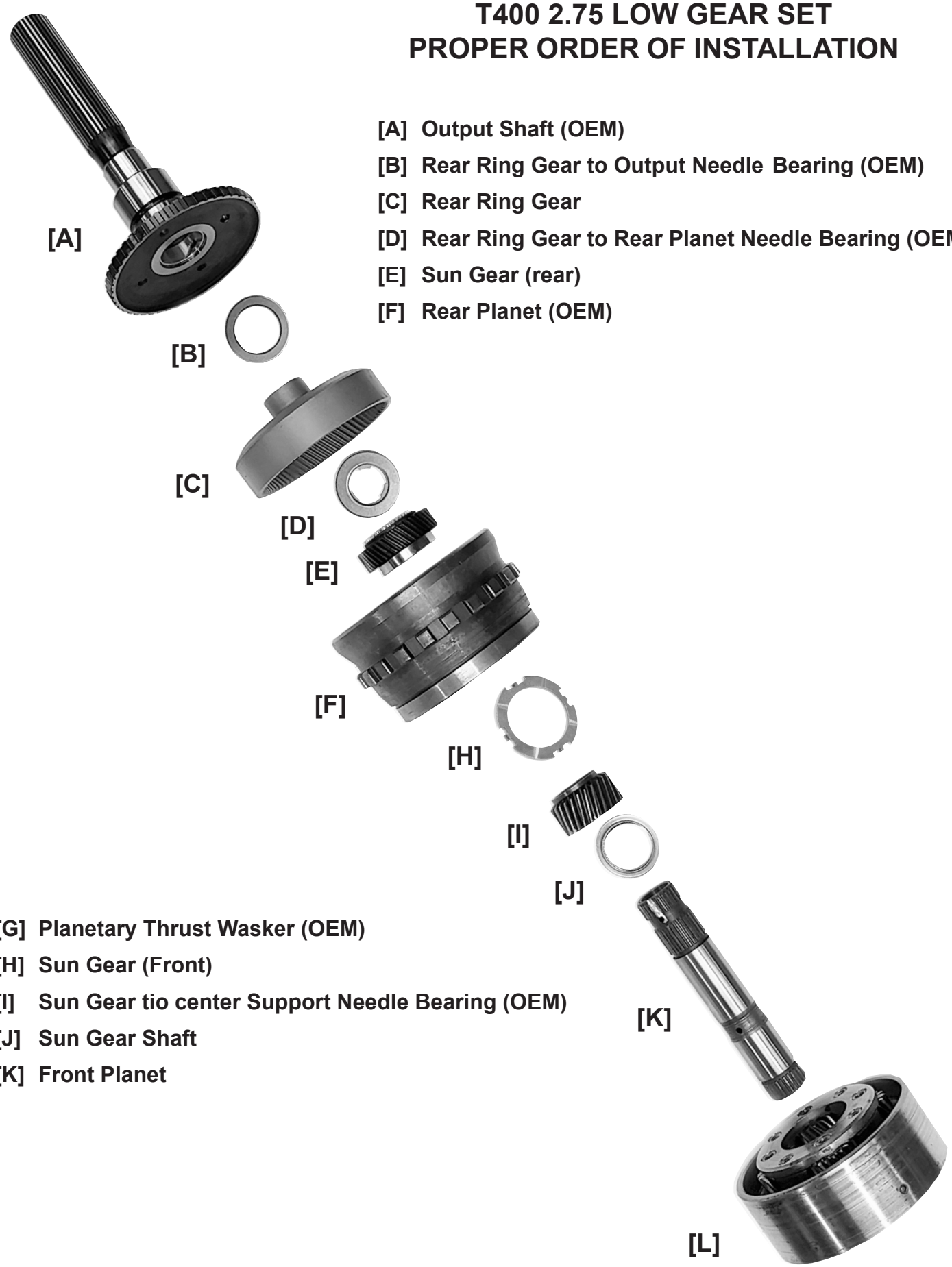


Figure 6

Step 6) Insert Sun Gear Tube Assembly into the Planetary.

Refer to the diagram on page 3 for the proper order of installation.

T400 2.75 LOW GEAR SET
PROPER ORDER OF INSTALLATION



[A] Output Shaft (OEM)

[B] Rear Ring Gear to Output Needle Bearing (OEM)

[C] Rear Ring Gear

[D] Rear Ring Gear to Rear Planet Needle Bearing (OEM)

[E] Sun Gear (rear)

[F] Rear Planet (OEM)

[G] Planetary Thrust Wasker (OEM)

[H] Sun Gear (Front)

[I] Sun Gear tio center Support Needle Bearing (OEM)

[J] Sun Gear Shaft

[K] Front Planet